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Asymmetric synthesis of 3-amino-2-hydroxy-4-phenylbutanoate †

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Abstract

Asymmetric synthesis of 3-amino-2-hydroxy-4-phenylbutanoate, a key component of the natural product bestatin and HIV protease inhibitors of KNI-272 and R-87366, has been achieved from the stereoselective aldimine coupling reaction between 3-phenyl-2-aminopropanenitrile and (Z)-α-methoxy trimethylsilyl ketene acetal in the presence of Lewis acids. © 1999 Elsevier Science Ltd. All rights reserved.

1. Introduction

Bestatin is a dipeptide isolated from the culture filtrate of *Streptomyces olivoreticuli* with antitumor and antibacterial activities.¹ It is also known as a potent inhibitor of aminopeptidase B and of metalloenzyme leukotriene A4 hydrolase.² This dipeptide consists of the amino acid (S)-leucine and (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoic acid 1 as the key component. Its diastereomer 2 with the (2S,3S)-configuration

is also an important structural element of HIV-1 protease inhibitors represented by KNI 272 and R-

87366.³ Therefore, the stereoselective synthesis of 3-amino-2-hydroxy-4-phenylbutanoate has attracted a great deal of attention over recent years.

Most approaches toward the enantioselective synthesis of 3-amino-2-hydroxy-4-phenylbutanoate came from the chiral starting substrates such as phenylalanine, sugars, or their derivatives. Asymmetric

syntheses were also reported based on the methods including stereoselective reduction, epoxidation, conjugate addition of amines, [2+2] cycloaddition of imines and ketene acetals, and aldol condensation of chiral enolates and aldehydes. From the viewpoint of our recent success in the synthesis of N-benzoyl-(2R,3S)-phenylisoserine as the Taxol side chain, aldol type condensation of an imine with a ketene acetal may give easy access to the enantioselective synthesis of 3-amino-2-hydroxy-4-phenylbutanoic acid.

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However, this method has not been reported to date because the corresponding imine phenylacetaldimine is not available due to possible conversion of the imine to eneamine 2-phenyletheneamine. In this report the first practical aldimine route to the stereoselective synthesis of 3-amino-2-hydroxy-4-phenylbutanoate involving generation in situ of phenylacetaldimine equivalent and its coupling with ketene acetal is described.

2. Results and discussion

2-Benzylamino-3-phenylpropanenitrile 3 was used as a precursor of a phenylacetaldiminium ion based on the early observation⁹ that the nitrile at the α -position of an amine could be easily removed with the assistance of Lewis acid. Initially, the crucial aldimine coupling reaction was studied between 2-benzylamino-3-phenylpropanenitrile 3 and the readily available nucleophile (Z)-1,2-dimethoxy-1-trimethylsilyloxyethene 5, 10 in the presence of several different Lewis acids as shown in Scheme 1 and Table 1.

First MgBr₂, a good catalyst for the coupling between N-benzylbenzaldimine and the same nucleophile during the course of Taxol side chain synthesis, was tested.⁷ The result was not satisfactory though the syn and anti stereoselectivities were as high as 78:22 at -15°C (entries 1-3). TiCl₄, SnCl₄, AlCl₃ and

Table 1 Reaction of 2-benzylamino-3-phenylpropanenitrile 3 and (Z)-1,2-dimethoxy-1-trimethylsilyloxyethene 5 in the presence of Lewis acids

Entry	Lewis acid	mole equiv.	Temp (°C)	Time (h)	Yielda (%)	Syn (7a) / Anti (7b) ^t
1	MgBr ₂	1.0	-15	3	51	78 : 22
2	$MgBr_2$	1.0	rt	2	49	76 : 24
3	$MgBr_2$	0.1	rt	10	nr	
4	TiCl ₄	1.0	rt	2 .	34	62:38
5	SnCl ₄	1.0	rt	1	35	57 : 43
6	AlCl ₃	1.0	rt ,	2	40	63:37
7	Sc(OTf) ₃	1.0	rt	2	30	69 : 31
8	TMSOTf	1.0	rt	2	87	78:22
9	TMSOTf	0.1	rt	4	90	77 : 23
10	TMSOTf	0.1	0	5	85	77 : 23
11	TMSOTf	0.1	-20	5	60	79 : 21

result was obtained from the reaction with 1 mol equiv. of TMSOTf in 87% yield with the product with the desired stereochemistry being major with the syn 7a to anti 7b ratio of 78:22 at room temperature for 2 h (entry 8). The stereochemical outcome and the reaction yield were not changed much with catalytic amounts of Lewis acid or by lowering the reaction temperature (entries 9-11). Upon treatment of 2benzylamino-3-phenylpropanenitrile 3 with 10 mol% of TMSOTf new peaks were observed in the ¹H and 13 C NMR at δ 5.45 and 167.8 ppm corresponding to the iminium ions with the removal of nitrile. Thereafter, the reaction was performed at room temperature with 10 mol% of TMSOTf. The same

Sc(OTf)₃ were no good either for obtaining more than 40% yield (entries 4-7). All reactions proceeded in the syn fashion with ratios of 2:1-3:1. Other Lewis acids such as BF₃·OEt₂, TiF₄ and Ti(OiPr)₄ did not lead to any detectable amounts of the product; instead all starting substrates remained unreacted. The best

reaction with (Z)-1-t-butoxy-2-methoxy-1-trimethylsilyloxyethene 6 as a nucleophile was expected to yield the product of t-butylester with better diastereoselectivity. However, the reaction did not proceed at all due to possible steric hindrance in the approach to the iminium ion.

Once the reaction conditions were established, we carried out the reaction with the chiral substrate of 3-phenyl-2-[(R)-1-phenylethylamino]propanenitrile 4 considering the additional factor of diastereofacial selectivity. From the standard Strecker synthesis from phenylacetaldehyde and (R)-1-phenylethylamine was obtained 3-phenyl-2-[(R)-1-phenylethylamino]propanenitrile as a diastereomeric mixture of 2R and 2S with 4:1 ratio. 11 This diastereomeric mixture was used for the next coupling reaction without further purification or isolation because each isolated isomer yielded the same stereochemical outcome, possibly due to the same iminium ion intermediate. With 10 mol% of TMSOTf, the aldimine coupling yielded the expected product of methyl (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a as a major product among all four possible stereoisomers 8 in 59% isolated yield after flash column chromatography (syn:anti=79:21, diastereofacial ratio=84:16). The transition state of the reaction can be drawn, as shown in Scheme 2, with synclinal orientation of iminium ion activated by Lewis acid and ketene acetal approaching the less hindered face of the chiral iminium ion. 12

The coupled product (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a was de-

Scheme 2.

methylated with 0.3 mol equiv. of BBr₃ at -78°C to give free hydroxy compound 9 with the minor

product of (3S,4R)-4-benzyl-3-methoxy-1-[(R)-1-phenylethyl]azetidin-2-one 11 in 81 and 16% isolated yields, respectively (Scheme 3). The minor product 11 was also obtained from lactamization of 8a with LHMDS in THF in quantitative yield. Hydrogenolysis of 9 afforded methyl (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoate 12 in 79% yield. Treatment of (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a with 1.0 mol equiv. of BBr₃ at 0°C gave (3S,4R)-4-benzyl-3-hydroxy-1-[(R)-1-phenylethyl]azetidin-2-one 10 which could be obtained as a crystalline solid after recrystallization in diethyl ether.

Scheme 3.

Once the reaction sequence had been established, we succeeded in getting 10 in enantiomerically pure form in 42% yield after two recrystallizations starting from a mixture of four stereoisomers 8 without chromatographic separation of the single isomer 8a as shown in Scheme 4.

This afforded a practical route for getting a single enantiomerically pure 4-benzyl-3-hydroxyazetidin-2-one from chiral amine, aldehyde and subsequent aldimine coupling with ketene acetal without any tedious separation of diastereomers. Methanolysis and hydrogenolysis of azetidin-2-one 10 gave methyl (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoate 12 { $\{\alpha\}_D^{22}$ =+19.4 (c 0.19, 1N HCl); lit.^{4c} [α] $_D^{24}$ =+19.6 (c 0.84, 1N HCl)} in 61% yield. Free acid 1 { $\{\alpha\}_D^{24}$ =+27.4 (c 0.43, 1N HCl)} was obtained by the known method of hydrolysis in 2N HCl.¹³ Bestatin was readily prepared by coupling with (S)-leucine tert-butylester by the reported method.^{4c} This reaction sequence was applied successfully to prepare

several grams of (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoic acid 1 in good yield.

Preparation of its diastereomer (2S,3S)-3-amino-2-hydroxy-4-phenylbutanoic acid **2** was achieved as outlined in Scheme 5 utilizing the chiral amine (S)-1-phenylethylamine. The sequential reactions of aldimine coupling, demethylation and lactamization starting from 3-phenyl-2-[(S)-1-phenylethylamino]propanenitrile *ent*-4 with (Z)- α -methoxy trimethylsilyl ketene acetal afforded (3R,4S)-4-benzyl-3-hydroxy-1-[(S)-1-phenylethyl]azetidin-2-one *ent*-10 that is also a synthetic precursor of hydroxyethylene dipeptide isosteres. The subsequent methanolysis of *ent*-10 afforded (2R,3S)-2-hydroxy-4-phenyl-3-[(S)-1-phenylethylamino]butanoate (ent-9). Hydrogenation and benzoylation of

ent-9 yielded the amide 13.

in 6N HCl.

The same amide 13 was obtained from ent-8a separated from the diastereomeric mixture of the initially coupled products as shown in Scheme 6. Hydrogenation and benzoylation of ent-8a afforded

methyl (2R,3S)-3-benzoylamino-2-methoxy-4-phenylbutanoate 14 which was readily converted to 13 by demethylation with BBr₃ in 90 and 79% yields, respectively. The target molecule (2S,3S)-3-amino-2-hydroxy-4-phenylbutanoic acid 2 {[α]_D²²=-5.1 (c 0.19, 1N HCl); lit.^{6c} [α]_D²⁰=-5.4 (c 0.51, 1N HCl)} was obtained from 13 by the known literature procedure, including cyclization to *cis*-oxazoline under Mitsunobu conditions with complete inversion of configuration at the α -position followed by hydrolysis

Scheme

phenyl-2-[(R)-1-phenylethylamino]propanenitrile 4 with (Z)- α -methoxy trimethylsilyl ketene acetal in the presence of a catalytic amount of TMSOTf yielded (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a as the major component amongst all four possible stereoisomers. Demethylation and lactamization with BBr₃ from the aldimine coupled products without isolation of the major isomer were successfully achieved to afford (3S,4R)-4-benzyl-3-hydroxy-1-[(R)-1-phenylethyl]azetidin-2-one 10 in an enantiomerically pure form after recrystallization. The subsequent reactions of methanolysis,

In conclusion, we have found that the reaction of chiral iminium ion generated in situ from 3-

hydrogenolysis, and hydrolysis gave methyl (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoate 1 as a key component of bestatin. Starting from the chiral amine (S)-1-phenylethylamine as a chiral auxiliary could afford (3R,4S)-4-benzyl-3-hydroxy-1-[(S)-1-phenylethyl]azetidin-2-one *ent*-10 which leads to the synthetically valuable (2S,3S)-3-amino-2-hydroxy-4-phenylbutanoic acid 2 by sequential transformations

including inversion of the configuration at the α -position.

3. Experimental

3.1. General data

¹H NMR and ¹³C NMR spectra were recorded on a Varian 200 or 400 (200 and MHz for ¹H and 50.3 and 100.6 MHz for ¹³C). Chemical shifts were given in ppm using TMS as internal standard. Mass spectra were obtained using a Hewlett Packard Model 5985B spectrometer or a Kratos Concept 1-S double focusing mass spectrometer. Elemental analyses were taken on a Perkin–Elmer 240 DS elemental analyzer. Melting points were measured by Mel-II capillary melting point apparatus. Optical

elemental analyzer. Melting points were measured by Mel-II capillary melting point apparatus. Optical rotations were measured with a Rudolph Research Autopole 3 polarimeter. The silica gel used for column chromatography was Merck 200–230 mesh. Thin layer chromatography was carried out with Merck 60F-254 plates with 0.25 mm thickness.

3.2. 2-Benzylamino-3-phenylpropanenitrile 3

34.6 mmol). The resulting mixture was refluxed for 1 h for the completion and cooled down to room temperature before quenching by addition of H_2O (50 ml). The reaction product was extracted with EtOAc (50 ml) three times. The extracts were washed by 100 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure to give 6.20 g of the expected product that was used without further purification. ¹H NMR δ 1.58 (br s, 1H), 3.01 (d, 1H, J=5.4 Hz), 3.04 (d, 1H, J=4.2 Hz), 3.70 (t, 1H, J=6.1 Hz), 3.78 (d, 1H, J=13.2 Hz), 3.93 (d, 1H, J=13.2 Hz), 7.20–7.34 (m, 10H); ¹³C NMR δ 39.1, 50.6, 51.3, 119.5, 127.5, 128.2, 128.5, 128.7, 129.5, 135.0, 138.1.

Phenylacetaldehyde (3.23 g, 26.8 mmol) and NaHSO₃ (2.80 g, 26.9 mmol) were dissolved in H₂O (7 ml) and MeOH (22 ml). Into this was added benzylamine (3.71 g, 34.6 mmol) and KCN (2.25 g,

3.3. 3-Phenyl-2-[(R)-1-phenylethylamino]propanenitrile 4

(*R*)-phenylethylamine instead of benzylamine in 98% yield with the diastereomeric ratio of 4:1. Two diastereomers were separated by flash column chromatography with hexane and EtOAc (3:1, v/v) as eluent. However, for the next aldimine reaction the crude reaction product as a diastereomeric mixture was used without any further purification or isolation. (2*R*)-3-Benzyl-2-[(*R*)-1-phenylethylamino]propanenitrile 4, 1 H NMR δ 1.19 (d, 3H, J=6.4 Hz), 1.44 (br s, 1H), 2.82–2.86 (m, 2H), 3.29 (t, 1H, J=6.1 Hz), 3.91 (q, 1H, J=6.6 Hz), 7.04–7.24 (m, 10H); 13 C NMR δ 24.6, 39.2, 49.1, 56.2, 119.7, 126.7, 127.3, 128.5, 128.6, 129.4, 135.1, 143.1. (2*S*)-3-Benzyl-2-[(*R*)-1-phenylethylamino]propanenitrile 4, 1 H NMR δ 1.20 (d, 3H, J=6.4 Hz), 1.47 (br s, 1H), 2.90–2.92 (m, 2H), 3.29 (t, 1H, J=6.1 Hz), 3.47 (q, 1H, J=5.8 Hz), 7.04–7.24 (m, 10H); 13 C NMR δ 22.1, 39.2, 49.4, 55.8, 119.5, 126.6, 127.4, 128.6, 128.9, 129.2, 135.1, 144.4.

This was prepared in the same manner to make 2-benzylamino-3-phenylpropanenitrile (3) utilizing

3.4. Methyl 3-benzylamino-2-methoxy-4-phenylbutanoate 7

Lewis acid TMSOTf (0.18 ml, 222 mg, 1 mmol) was added to the solution of 2-benzylamino-3-phenylpropanenitrile 3 (2.36 g, 10 mmol) in CH₂Cl₂ at room temperature. The resultant solution was stirred for 15 min before adding (Z)-1,2-dimethoxy-1-trimethylsilyloxyethene (1.76 g, 10 mmol) in drops. After 1 h for completion the reaction mixture was dumped into the H₂O. The reaction product was extracted with EtOAc (50 mL) three times. The organic layer was washed by 100 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product

was purified by flash column chromatography to give 2.81 g of analytically pure products **7a** and **7b**. For **7a**: 1 H NMR δ 2.68 (dd, 1H, J=13.0, 9.0 Hz), 2.95 (dd, 1H, J=13.0, 5.4 Hz), 3.05–3.12 (m, 1H), 3.33 (s, 3H), 3.47 (d, 1H, J=2.8 Hz), 3.56 (s, 3H), 3.67 (1H, d, J=13.4 Hz), 3.81 (d, 1H, J=13.4 Hz), 4.21 (br s, 1H), 7.06–7.26 (m, 10H); 13 C NMR δ 37.0, 51.0, 51.5, 58.7, 60.5, 80.9, 126.3, 127.0, 128.2, 128.3, 128.6, 129.3, 139.2, 140.5, 172.5. For **7b**: 1 H NMR δ 2.71–2.77 (m, 2H), 3.12–3.27 (m, 1H), 3.33 (s, 3H), 3.49 (d, 1H, J=19.4 Hz), 3.62 (s, 3H), 3.66 (d, 1H, J=19.4 Hz), 3.69 (d, 1H, J=2.0 Hz), 4.23 (br s, 1H), 7.06–7.28 (m, 10H); 13 C NMR δ 36.2, 51.4, 51.7, 58.7, 60.2, 81.9, 126.3, 126.9, 128.1, 128.3, 128.4, 129.6, 138.5, 140.2, 172.3.

3.5. Methyl (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a

This title compound was prepared in the same manner to make methyl 3-benzylamino-2-methoxy-4phenylbutanoate 7 starting from 3-phenyl-2-[(R)-1-phenylethylamino]propanenitrile 4 (2.50 g, 10 mmol) instead of 2-benzylamino-3-phenylpropanenitrile 3. ¹H NMR δ 1.15 (d, 3H, J=6.6 Hz), 1.58 (s, 1H), 2.63 (d, 2H, J=7.6 Hz), 3.08 (t, d, 1H, J=7.2, 2.0 Hz), 3.29 (s, 3H), 3.39-3.47 (m, 1H), 3.60 (s, 3H), 3.69 (q, 1H, J=6.3 Hz), 6.94–7.19 (m, 10H); ¹³C NMR δ 23.9, 38.2, 51.2, 55.5, 58.4, 59.0, 80.2, 126.2, 126.4, 127.0, 128.2, 128.5, 129.2, 139.0, 145.7, 172.4. $[\alpha]_D^{22}$ =+39.3 (c 0.19, CH₂Cl₂). MS m/z: 327 (M, 2), 312 (10), 236 (31), 224 (23), 120 (30), 105 (100). Anal. calcd for C₂₀H₂₅NO₃: C, 73.4; H, 7.70; N, 4.28. Found: C, 73.7; H, 7.45; N, 4.66. All other isomers were separated by flash column chromatography. Their stereochemistry was identified based on the coupling constants between α - and β-protons of β-lactams derived by the reaction with LHMDS as described in the part of compound 11. Methyl (2R,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino] butanoate: ${}^{1}H$ NMR δ 1.21 (d, 3H, J=6.6 Hz), 1.58 (br s, 1H), 2.61 (d, 2H, J=7.2 Hz), 2.67–2.84 (m, 1H), 3.32 (s, 3H), 3.66 (d, 1H, J=7.2 Hz) Hz), 3.46 (s, 3H), 3.88 (q, 1H, J=6.5 Hz), 6.96-7.21 (m, 10H); methyl (2S,3S)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate: ${}^{1}H$ NMR δ 1.23 (d, 3H, J=6.6 Hz), 1.55 (s, 1H), 2.63–2.67 (m, 2H), 3.02 (ddd, 1H, J=8.2, 5.6, 3.8), 3.45 (s, 3H), 3.69 (s, 3H), 3.69 (q, 1H, J=6.6 Hz), 3.89 (d, 1H, J=3.8Hz), 6.93-7.25 (m, 10H); methyl (2R,3S)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate: 1 H NMR δ 1.55 (d, 3H, J=6.6 Hz), 1.57 (s, 1H), 2.75 (d, 2H, J=6.0 Hz), 3.01 (q, 1H, J=5.8 Hz), 3.21 (s, 3H), 3.41 (d, 1H, J=5.6 Hz), 3.52 (s, 3H), 3.77 (q, 1H, J=6.4 Hz), 7.07–7.27 (m, 10H).

3.6. Methyl (2S,3R)-2-hydroxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 9

phenylethylamino]butanoate **8a** (335 mg, 1.03 mmol) in CH₂Cl₂ (30 ml) at -78° C. The resultant reaction mixture was stirred for 2 h at -78° C before adding H₂O (30 ml). The solution was neutralized with 2N NaOH solution. The reaction product was extracted with EtOAc (50 ml) three times. The extracts were washed by 100 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product was purified by flash column chromatography to give 261 mg of the title compound as major fraction. ¹H NMR δ 1.13 (d, 3H, J=6.6 Hz), 2.64–2.69 (m, 2H), 3.03–3.11 (m, 1H), 3.52 (q, 1H, J=6.5 Hz), 3.67 (s, 3H), 3.87 (d, 1H, J=1.6 Hz), 6.83–7.23 (m, 10H); ¹³C NMR δ 23.9, 39.0, 52.0, 55.6, 58.3, 70.7, 126.3, 126.5, 127.0, 128.4, 128.6, 129.4, 138.2, 145.1, 175.2. [α]_D²²=-13.3 (c 0.80, CH₂Cl₂). MS m/z: 295 (M-18, 2), 176 (2), 148 (100). Anal. calcd for C₁₉H₂₃NO₃: C, 72.8; H, 7.40; N, 4.47. Found: C, 72.6; H, 7.66; N, 4.38. (3S,4R)-4-Benzyl-3-methoxy-1-[(R)-1-phenylethyl]azetidin-2-one (48 mg, 11) was also obtained as a minor product in 16% yield. ¹H

NMR δ 1.52 (d, 3H, J=7.2 Hz), 2.71 (dd, 1H, J=14.4, 5.2 Hz), 2.91 (dd, 1H, J=14.4, 8.2 Hz), 3.31 (s, 3H), 3.68–3.78 (m, 1H), 4.28 (d, 1H, J=2.8 Hz), 4.47 (q, 1H, J=7.2 Hz), 6.92–7.30 (m, 10H); 13 C NMR δ 19.7,

BBr₃ (7.72 mg, 3.1 mmol) was added to the solution of methyl (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-

35.2, 52.2, 59.2, 59.6, 83.4, 126.3, 127.0, 127.7, 128.3, 128.6, 129.0, 137.6, 140.0, 167.4. $[\alpha]_D^{22}$ =-43.4 (c 0.80, CH₂Cl₂). Anal. calcd for C₁₉H₂₁NO₂: C, 77.3; H, 7.17; N, 4.74. Found: C, 77.4; H, 6.98;

N, 4.54. (3S,4R)-4-Benzyl-3-methoxy-1-[(R)-1-phenylethyl]azetidin-2-one 11 was also obtained in 97% yield from the reaction of methyl (2S,3R)-2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate 8a. Compound 8a (50 mg 153 mmol) was added to LHMDS (153 mmol) solution in THF (15 ml) at -78°C. Then the cooling bath was removed and the resultant solution was stirred at 0°C for 2 h before adding the water. The reaction product was extracted with EtOAc (50 ml) twice. The extracts were washed by 50 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product was purified by flash column chromatography to give 147 mg of the lactamized product 11.

3.7. (3S,4R)-4-Benzyl-3-hydroxy-1-[(R)-1-phenylethyl]azetidin-2-one 10

2-methoxy-4-phenyl-3-[(R)-1-phenylethylamino]butanoate **8** (1.31 g, 4.0 mmol) from the aldimine coupling reaction without any purification in CH₂Cl₂. Then the resultant reaction mixture was stirred for 10 h at room temperature before adding H₂O (30 ml). The solution was neutralized with 2N NaOH solution. The reaction product was extracted with EtOAc (50 ml) three times. The extracts were washed by 100 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product was dissolved in a minimum amount of ethyl ether and recrystallized at 4°C to give 517 mg of white crystalline solid in 46% overall yield. ¹H NMR δ 1.54 (d, 3H, J=7.2 Hz), 2.73 (dd, 1H, J=5.1, 4.8 Hz), 3.08 (dd, 1H, J=14.0, 8.3 Hz), 3.67–3.76 (m, 1H), 4.64–4.77 (m, 2H), 5.15 (br s, 1H), 6.99–7.31 (m, 10H); ¹³C NMR δ 19.8, 34.9, 52.5, 60.8, 75.3, 126.4, 127.1, 127.8, 128.4, 128.7, 129.2, 137.8, 139.8, 170.2. [α]_D²²=+52.1 (c 0.12, CH₂Cl₃). Anal. calcd for C₁₈H₁₉NO₂: C, 76.8; H, 6.81; N, 4.98. Found: C, 76.5; H, 6.62; N, 4.81.

BBr₃ (1.00 g, 4.0 mmol) was added at 0°C to the solution of the diastereomeric mixture of methyl

3.8. Methyl (2S,3R)-3-amino-2-hydroxy-4-phenylbutanoate 12

In CH₃OH (20 ml) were dissolved methyl (2S,3R)-2-hydroxy-4-phenyl-3-[(R)-1-phenylethyl-amino]butanoate 9 (500 mg, 1.60 mmol) and Pd–C (30 mg). This solution was blanketed with H₂ gas in a balloon and the mixture was stirred at room temperature until all starting material was consumed on TLC for 15 h. The mixture was filtered and concentrated under reduced pressure. This crude reaction product was purified by flash column chromatography to give 264 mg of the title compound in 79% yield. [α]_D²²=+19.4 (c 0.19, 1N HCl); lit, c [α]_D²⁴=+19.6 (c 0.84, 1N HCl).

3.9. Methyl (2R,3S)-2-methoxy-4-phenyl-3-[(S)-1-phenylethylamino]butanoate ent-8a

This was prepared in the same manner as for **8a** utilizing 3-phenyl-2-[(S)-1-phenylethylamino]propanenitrile *ent*-**4** instead of 3-phenyl-2-[(R)-1-phenylethylamino]propanenitrile **4**. $[\alpha]_D^{22}$ =-38.7 (c 0.24, CH₂Cl₂).

3.10. (3R,4S)-4-Benzyl-3-hydroxy-1-[(S)-1-phenylethyl]azetidin-2-one ent-10

This was prepared in the same manner as for 10 starting from the diastereomeric mixture of methyl 2-methoxy-4-phenyl-3-[(S)-1-phenylethylamino]butanoate (ent-8). $[\alpha]_D^{22}$ =-53.1 (c 0.18, CH₂Cl₂).

3.11. Methyl (2R,3S)-3-benzoylamino-2-hydroxy-4-phenylbutanoate 13

In CH₃OH (20 ml) was dissolved Pd–C (50 mg) and compound *ent*-9 (190 mg, 0.61 mmol) that was prepared from *ent*-10 by the same procedure for the molecule 10. This solution, blanketed with H₂ gas in a balloon, was stirred at room temperature until all starting material was consumed on TLC for 15 h. The mixture was filtered and concentrated under reduced pressure. This crude reaction product was dissolved in a mixture of THF (5 mL) and water (5 mL). Benzoyl chloride (85 mg, 0.61 mmol) was added dropwise to this solution at 0°C maintaining pH 9–10 with NaOH solution. After addition was completed the resultant reaction mixture was stirred vigorously for 30 min. The reaction product was extracted with EtOAc (50 ml) three times. The extracts were washed by 100 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product was purified by flash column chromatography to give 150 mg of the title compound in 79% yield. Mp 102–104°C; ¹H NMR δ 2.91–2.99 (m, 2H), 3.61 (s, 3H), 4.13 (s, 1H), 4.67 (br s, 1H), 4.72 (q, 1H, J=7.4 Hz), 6.64 (d, 1H, J=9.2 Hz), 7.11–8.01 (m, 10H); ¹³C NMR δ 37.7, 52.9, 53.4, 70.1, 126.7, 126.9, 128.5, 128.6, 129.3, 131.6, 134.0, 137.2, 167.4, 174.1. [α]_D²²=-19.8 (c 0.30, CH₂Cl₂). Anal. calcd for C₁₈H₁₉NO₄: C, 69.0; H, 6.11; N, 4.47. Found: C, 69.2; H, 6.31; N, 4.68.

3.12. Methyl (2R,3S)-3-benzoylamino-2-methoxy-4-phenylbutanoate 14

(1.27 g, 3.88 mmol) to yield the expected product in 90% yield as a white solid. Mp 148–150°C; 1 H NMR δ 2.91 (dd, 1H, J=13.6, 8.8 Hz), 3.08 (dd, 1H, J=13.2, 6.2 Hz), 3.41 (s, 3H), 3.62 (s, 3H), 3.70 (d, 1H, J=1.8 Hz), 4.78 (q, 1H, J=9.6 Hz), 6.65 (d, 1H, J=9.2 Hz), 7.17–7.74 (m, 10H); 13 C NMR δ 37.5, 51.9, 53.0, 58.3, 78.3, 126.5, 126.8, 128.2, 128.5, 129.1, 131.3, 134.1, 137.2, 166.8, 171.0. [α]_D²²=-45.9 (c 0.21, CH₂Cl₂). Anal. calcd for C₁₉H₂₁NO₄: C, 69.7; H, 6.47; N, 4.28. Found: C, 69.4; H, 6.61; N, 4.59.

The same reaction as in compound 13 from ent-9 was carried out with the starting material of ent-8a

3.13. Methyl (2R,3S)-3-benzoylamino-2-hydroxy-4-phenylbutanoate 13 from 14

BBr₃ (152 mg, 0.61 mmol) was added into the solution of methyl (2R,3S)-3-benzoylamino-2-methoxy-4-phenylbutanoate 14 (200 mg, 0.61 mmol) in CH₂Cl₂ (30 ml) at -78°C. After 10 min the cooling bath was removed and the resultant reaction mixture was stirred for 2 h before adding H₂O (30 ml). The solution was neutralized with Na₂CO₃ solution. The reaction product was extracted with CH₂Cl₂ (30 ml) three times. The extracts were washed by 50 ml each of water and brine, dried by anhydrous MgSO₄, filtered and concentrated under reduced pressure. The crude product was purified by flash column chromatography to give 151 mg of the title compound 13.

3.14. (2S,3S)-3-Amino-2-hydroxy-4-phenylbutanoic acid 2

A solution of triphenylphosphine (289 mg) and diethyldiazodicarboxylate (191 mg, 1.10 mmol) in THF (20 ml) was added dropwise to methyl (2R,3S)-3-benzoylamino-2-hydroxy-4-phenylbutanoate 13 (150 mg, 0.479 mmol) dissolved in 20 mL of THF at 0°C under a N_2 atmosphere. The reaction mixture was allowed to warm to room temperature and stirred at this temperature for 28 h. The solution was concentrated under reduced pressure to give a brownish partial solid that was chromatographed by a short-path flash column with n-hexane and EtOAc (3:1, v/v). A solution of this solid in 6N HCl (20

ml) was refluxed for 6 h. After the reaction was completed, the mixture was cooled down. This was washed with 20 ml of diethyl ether. The aqueous layer was concentrated under reduced pressure. This

was adsorbed on Dowax 50W (250 ml) column and eluted with 2N NH₄OH to afford the product as a white solid (54 mg). $[\alpha]_D^{22}$ =-5.1 (c 0.09, 1N HCl); lit.^{6c} $[\alpha]_D^{20}$ =-5.4 (c 0.51, 1N HCl).

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